To blend a ProDrive 5W-30 oil please blend ProDrive 15W-40 with ProDrive 0W-20 with the following ratio:

ProDrive 15W-40 63% ProDrive 0W-20 37%

## Physical Requirements For Crankcase Oils

	0W	5W	10W	15W	20W	25W	20	30	40	50
Vis.* (cP) @ Temp.°C, Max	3250 @ -30	3500 @ -25	3500 @ -20	3500 @ -15	4500 @ -10	6000 @ -5				
Borderline Pumping Temp. ** °C, Max.	-35	-30	-25	-20	-15	-10				
Vis. *** (cSt) 100°C Minimum Maximum	3.8	3.8	4.1 	5.6	5.6	9.3	5.6 <9.3	9.3 <12.5	12.5 <16.3	16.3 <21.9

## Alisyn Typical Viscosities @ 100°C

	ProDrive <<0W	ProDrive 0W-20	ProDrive 10W-30	ProDrive 15W-40	ProDrive 20W-50
Viscosity @100°C	3.16 cSt	5.98 cSt	10.78 cSt	13.6 cSt	19.37 cSt